



ClimaFilm-100 (20µm)			
	Speed	Temperature %	Air %
9.7.1 / 7.1*	V4	35-40	10-15
9.8.3 / 8.3*	V4	35-40	55-60
Clima-100 (25µm)			
	Speed	Temperature %	Air %
9.7.1 / 7.1*	V4	50-55	12-15
	V3	45-48	10
	V2	40-43	10
	V1		
9.8.3 / 8.3*	V4	50-55	65-70
	V3	45-50	55-60
	V2	42-45	50-55
	V1	40-42	45-50
9.8.4mini/ 8.4 mini	V4	50-55	85-90
	V3	45-50	75-80
	V2	42-45	60-65
	V1	40-42	55-60
Clima-100 (35µm)			
	Speed	Temperature %	Air %
9.7.1 / 7.1*	V4	60-65	10-15
	V3	53-58	10
	V2	48-52	10
	V1		
9.8.3 / 8.3*	V4	60-65	70-75
	V3	53-58	65-70
	V2	48-52	55-60
	V1	42-47	40-45

ClimaFilm-100 PI (15µm)			
	Speed	Temperature %	Air %
9.7.1 / 7.1*	V4	60-65	06-08
9.8.3 / 8.3*	V4	60-65	55-60
Clima-100 PI (20µm)			
	Speed	Temperature %	Air %
9.7.1 / 7.1*	V4	60-65	06-08
9.8.3 / 8.3*	V4	60-65	55-60
Clima-100 PI (35µm)			
	Speed	Temperature %	Air %
9.7.1 / 7.1*	-	-	-
9.8.3 / 8.3*	V4	80-85	70-75
	V3	80-85	75-80

The listed settings are recommendations to ensure a longer life of the machine by still good cushion results. Do not exceed these settings. But temperature and air volume can differ a little bit depending on field of application and environmental conditions.

*** Use (white) distance ring for AirWave original lengths rolls (7.X and 8.X)**